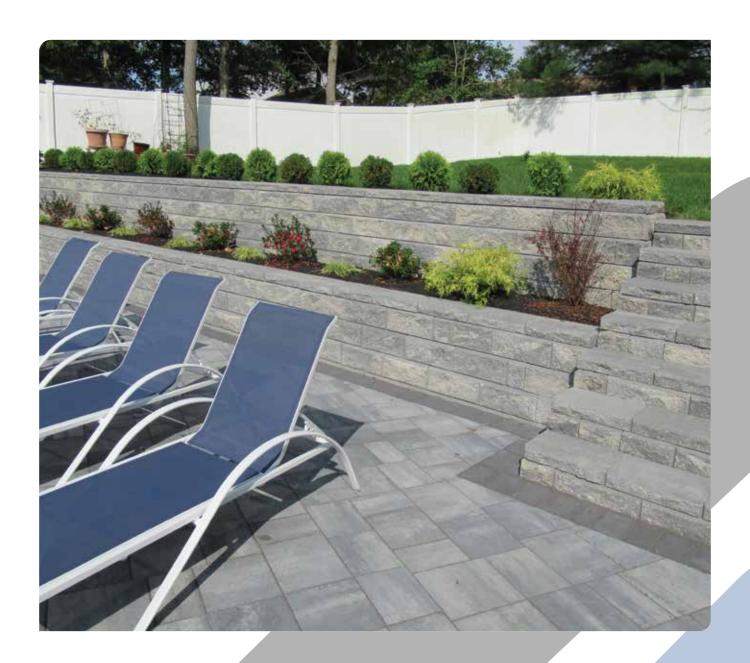


A TCC MATERIALS COMPANY



HARDSCAPE CATALOG



We are glad that you are here.

Amcon is a proud manufacturer of hardscape products dating back to 1977 and is part of TCC Materials Group; a 5-generation family-owned business founded in 1927.

Using locally sourced materials, Amcon's hardscape products pass rigid quality control standards - meeting or exceeding ASTM specifications for strength, durability, and freeze/thaw requirements.



YOU DON'T SUCCEED BY **SAYING WHAT YOU'RE** GOING TO DO.

YOU SUCCEED BY **DOING** WHAT YOU SAY YOU'RE GOING TO DO.



A TCC MATERIALS*COMPANY

Proudly manufactured in Minnesota and South Dakota, Amcon is servicing the Upper Midwest by providing high-quality products made with locally sourced materials.



Mendota Heights, MN Corporate Office

> Fergus Falls, MN Gray Block Architectural Block

Waite Park, MN **Precast Products**

Annandale, MN Precast & Gray Block Rapid City, SD (TCC)

Hardscape Products Architectural Block & Gray Block

Harrisburg, SD Hardscape Products & Gray Block

> Medford, MN Gray Block

St. Joseph, MN

Hardscape Products **Precast Products Gray Block**

St. Cloud, MN **Gray Block Architectural Block**

New London, MN Hardscape Products & Gray Block

MOLESIN

is to be a TRUSTED PARTNER with **PASSIONATE PEOPLE** creating **BUILDING MATERIALS** for a **BETTER TOMORROW**



DEMAND Safety EXPECT Integrity EMPOWER Innovation DRIVE Excellence EMBRACE Collaboration **Pavers**

Retaining Walls

16-45

Edgers

Precast Block

48-55

Accessories 56-59

Pavers





Pavers:

- Because of their strength, color and versatility centuries ago Romans used pavers to build a 50,000-mile network of roads to withstand heavy traffic and harsh conditions, some of which are still used today.
- Pavers can be used for indoor and outdoor applications.
- Produced in multiple sizes, shapes and colors, pavers give you endless combinations for your patio, driveway, walkways, and pool decks.
- Pavers are designed and engineered to withstand the drastic climate change of our region, especially the harsh winters.

Legend



(LS) Limited Stock

(SO) Special Order

Versatility

Mix and match style and colors to achieve that custom look your outdoor project is asking for. Having little height differences between the products, makes it easy to use one style of paver for the main patio and use another style of paver to create custom inlays, bands and borders.

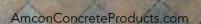
Strength

- ASSIMO

Each of Amcon's products must pass rigid quality control standards – meeting or exceeding ASTM specifications for strength, durability and freeze/thaw cycles that the Midwest has to offer. Our strength runs deep through the company with its product offerings, business development, and industry leadership.

Colors

Amcon offers a nice balance of Earth rich colors that accommodate the ever changing style of today's Homeowners, Landscape Architects, Designers and Contractors. Together these colors bring visual interest and help customize your outdoor living space to create the right look for your project.



Devonshire

Autumn Blend



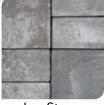
Autumn

Blend

Black/Sand Blend



Buff Blend



IronStone Blend



Available Sizes Width x Length x Height ● inches



(LS)





Buff Blend



Cranberry Blend



Granite Blend



IronStone Blend



River Rock

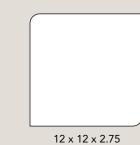




6 x 6 x 2.75

6 x 9 x 2.75







Blend

Cobblestone



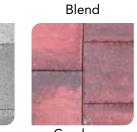








Buff Blend Autumn Blend









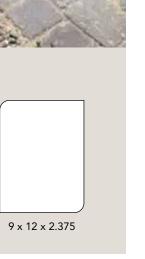


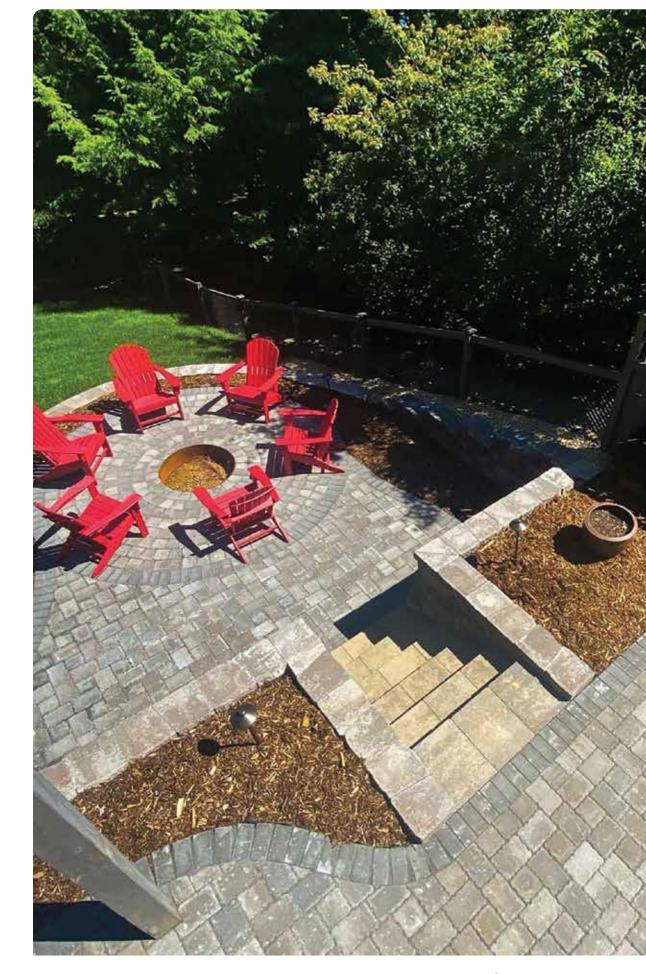












@AmconConcreteProducts –

3 x 6 x 2.375 6 x 6 x 2.375

6 x 9 x 2.375

* Brown and Charcoal are only available in 6 x 6 and 6 x 9.

Cobblestone Circle





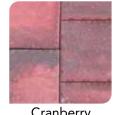






Autumn Blend





Cranberry Blend





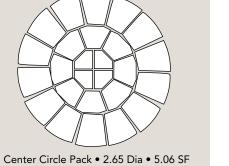


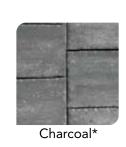


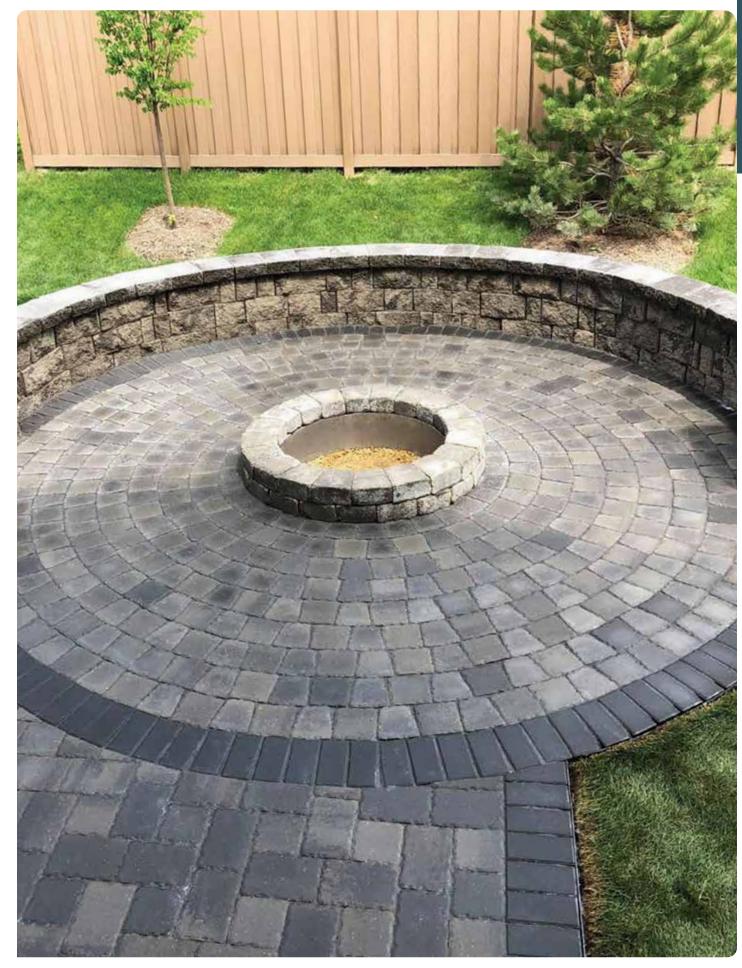












@AmconConcreteProducts -

Width x Length x Height • inches

* Brown and Charcoal are only available in 6 x 6 and 6 x 2.375

6 x 2.375

Holland











Blend

Blend

Cranberry Blend





(so)









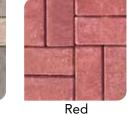
River Rock Blend













River Rock









Available Sizes Width x Length x Height ● inches

Note: both sizes sold together on one pallet





4 x 6 x 3.125

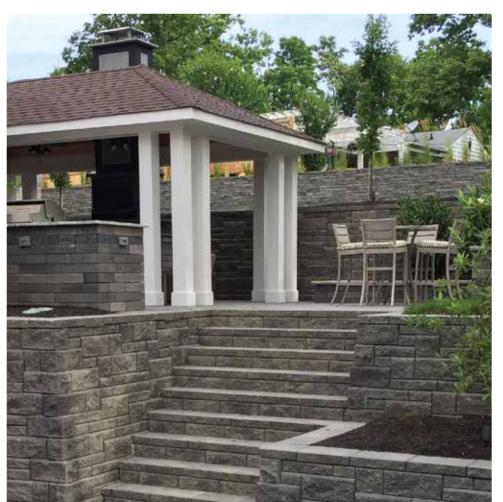
Permeable

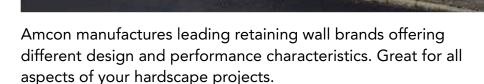
6 x 6 x 3.125

@AmconConcreteProducts -

Retaining Walls















Strength



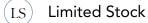
Each of Amcon's products must pass rigid quality control standards – meeting or exceeding ASTM specifications for strength, durability and freeze/thaw cycles that the Midwest has to offer. Our strength runs deep through the company with its product offerings, business development, and industry leadership.

Colors-

Amcon offers a nice balance of Earth rich colors that accommodate the ever changing style of today's Homeowners, Landscape Architects, Designers and Contractors. Together these colors bring visual interest and help customize your outdoor living space to create the right look for your project.



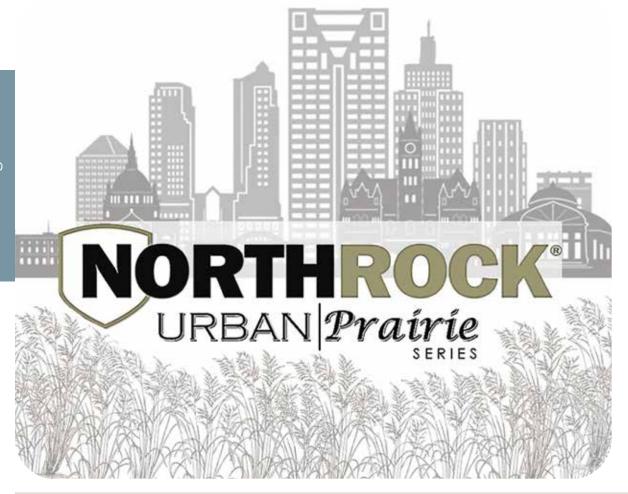






Urban Prairie Series









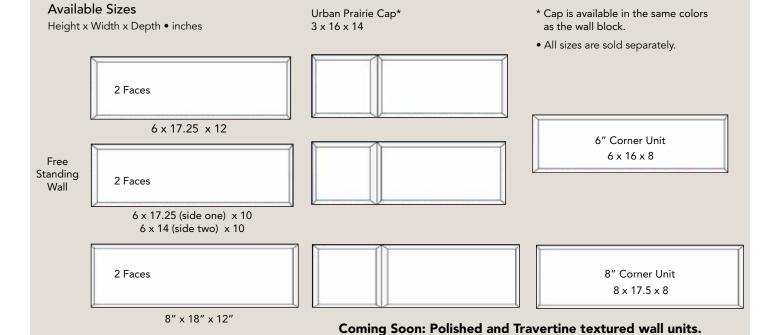
Shadow Blend

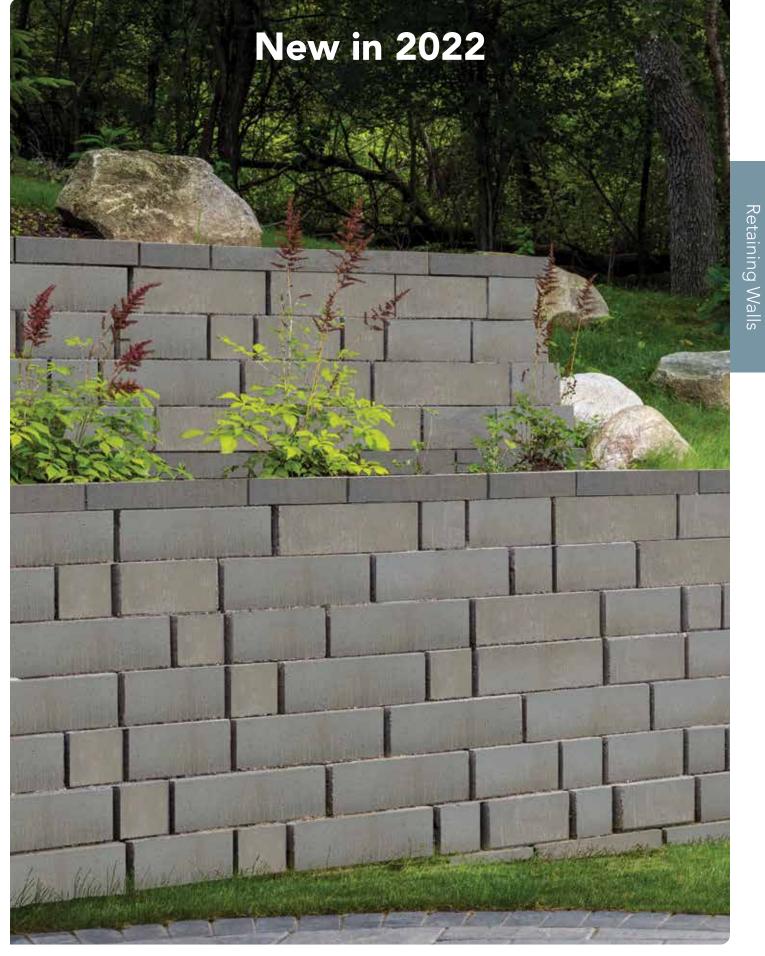


Kasota Blend



Bedrock Blend





∠ @AmconConcreteProducts





Bedrock Blend



Shadow Blend



Glacier Gray



Golden Wheat





NorthRock[®] Medio





Bedrock Blend



Shadow Blend



Glacier Gray



Golden Wheat





Height x Width x Depth • inches

NorthRock Medio Straight Face 6 x 17.25 x 12

3" Deep Cap* Front: 3 x 18 x 13 / Back: 3 x 12 x 13

* Cap and step are available in the same colors as the wall block.

NorthRock Medio Corner



6 x 16 x 8

NorthRock Medio Curved Face

6 x 16 x 16



Available in all colors but is SPECIAL ORDER

NorthRock Pro Straight Face

8 x 18 x 12

NorthRock Pro Corner

8 x 18 x 9

* Cap is available in the same colors as the wall block.



Available in all colors but is SPECIAL ORDER

@AmconConcreteProducts

LondonStone



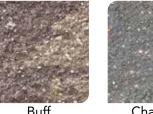




Blend







Charcoal







Desert

Blend





Gray





River Rock Blend



(LS)



LondonStone Straight Face

3.5" Reversible Cap* 3.5 x 13 x 12

Please ask Sales rep

for color options.

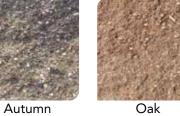
Step Unit* 7 x 16 x 20 Half Step* 7 x 8 x 20







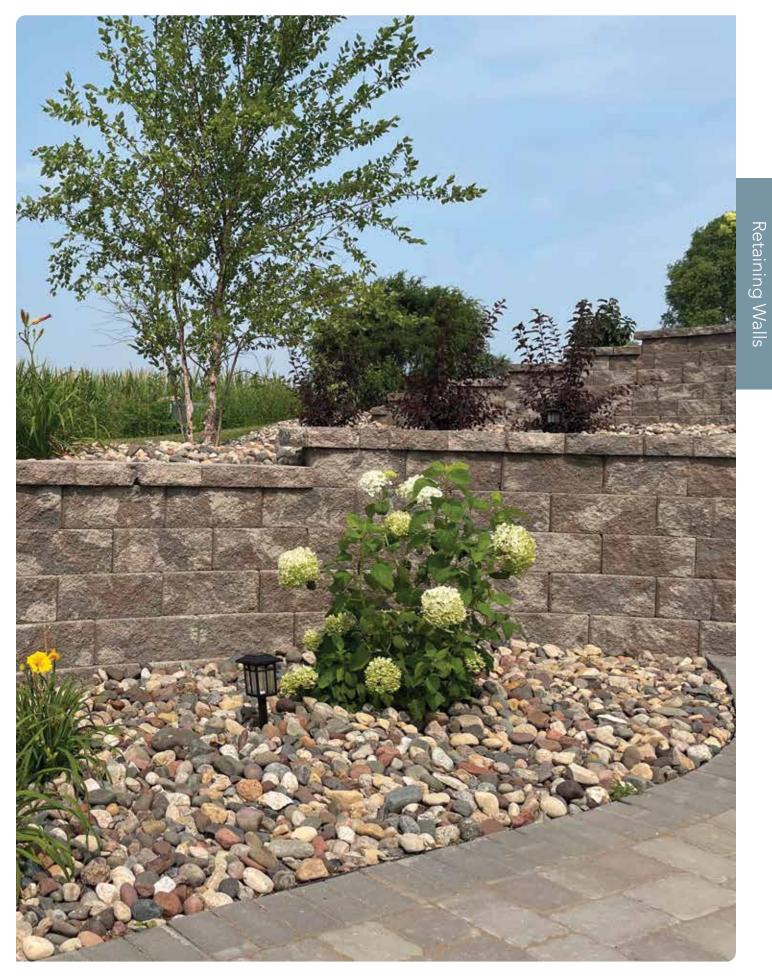
Blend











7 x 16 x 12

@AmconConcreteProducts —

LondonStone Free Standing Wall







Buff Blend



Granite Blend



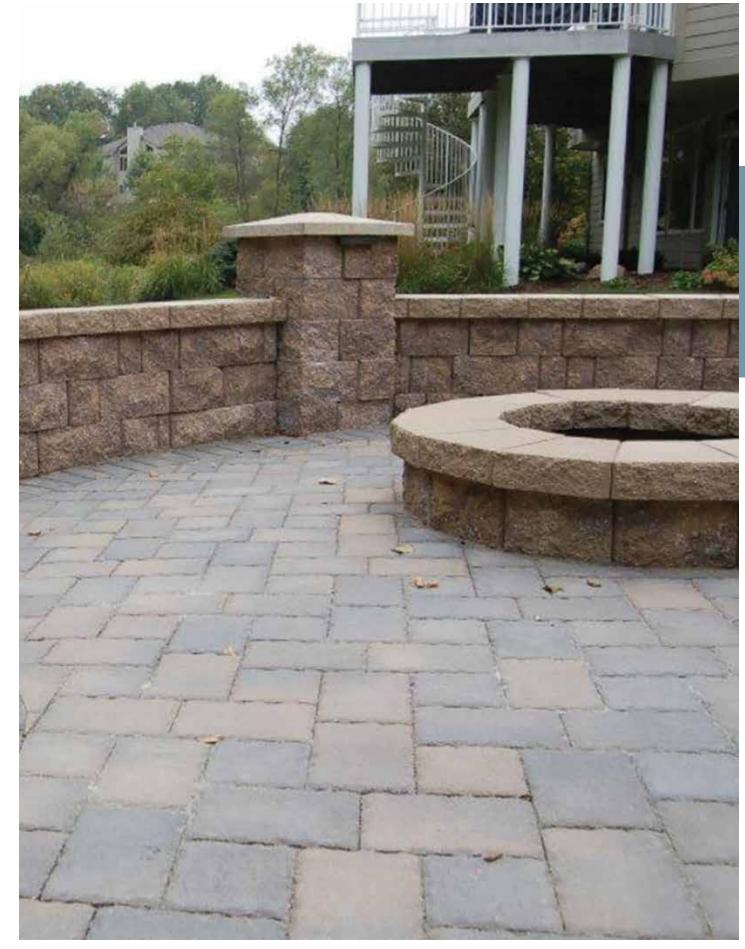
IronStone Blend



River Rock Blend



Autumn Blend



@AmconConcreteProducts -







 $\begin{bmatrix} S \end{bmatrix}$





Buff Blend



Granite Blend



IronStone Blend



River Rock Blend





Autumn Blend



Buff Blend

Granite

Blend



Desert Tan



Gray

IronStone Blend



River Rock Blend

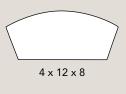


(LS)

Autumn Blend

Brown







Available Sizes Height x Width x Depth • inches

Reversible Cap* 2.625 x 8 x 8

* Cap is only available in solid colors

Available Sizes Height x Width x Depth • inches

Aztec Stone

LondonStone

Retaining Walls

4 x 12 x 8

Aztec Wedge

Color Swatches are non-tumbled color.

4 x 8 (Front side) x 8 4 x 6 (Back side) x 8







Autumn Blend



Kasota Blend



Charcoal



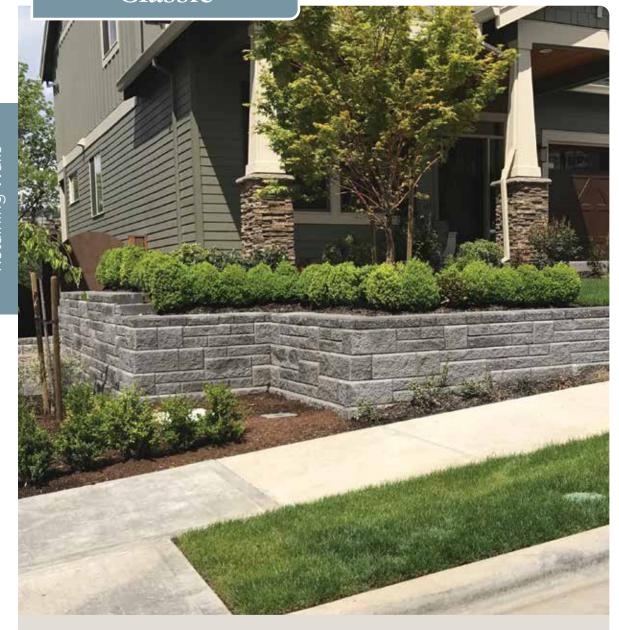
Glacier Gray



Golden Wheat







Available Sizes Height x Width x Depth ● inches

* Cap is available in the same colors as the wall block.

AB Corners



8 x 16 x 8

Classic Cap* 4 x 18 x 12

AB Classic



8 x 18 x 12

AB Lite Stone



4 x 18 x 12



AB Junior Lite

AB Jumbo Junior





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Allan Block Aztec

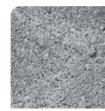








Autumn Blend



Shadow





Height x Width x Depth ● inches

* Cap is available in the same colors as the wall block.

AB Aztec Corners



8 x 16 x 8

Aztec Cap* 4 x 18 x 12

AB Aztec Classic



8 x 18 x 12

AB Aztec Lite Stone



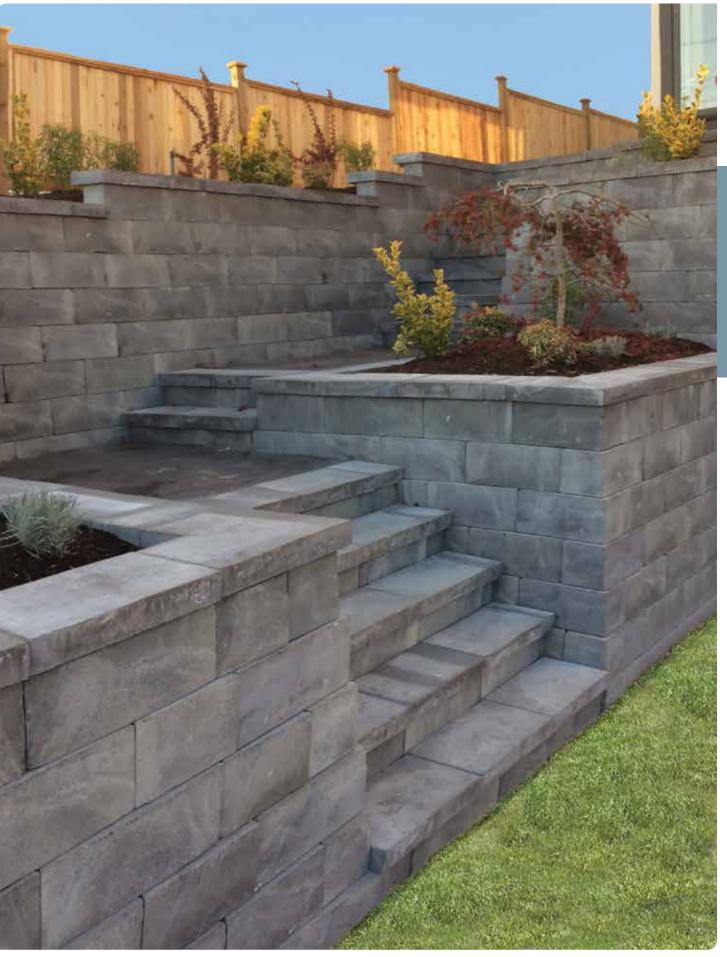
AB Aztec Junior



8 x 9 x 9.5







@AmconConcreteProducts -

Allan Block New World Courtyard





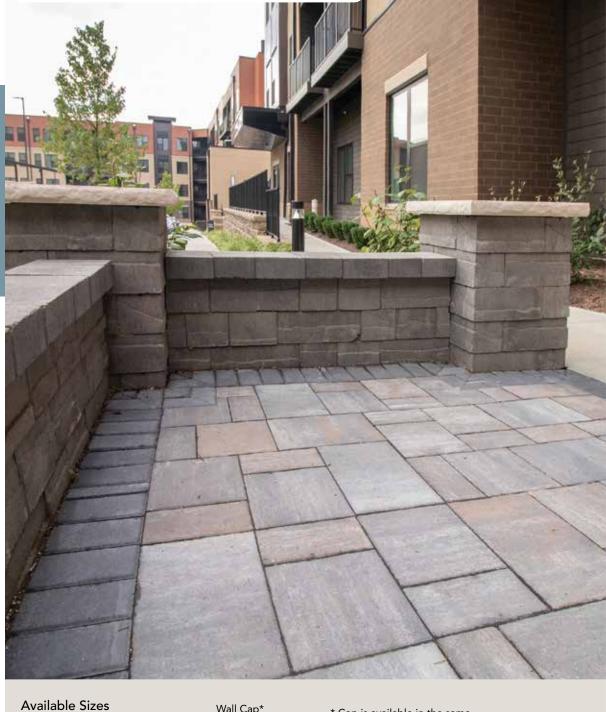




Autumn Blend



Shadow

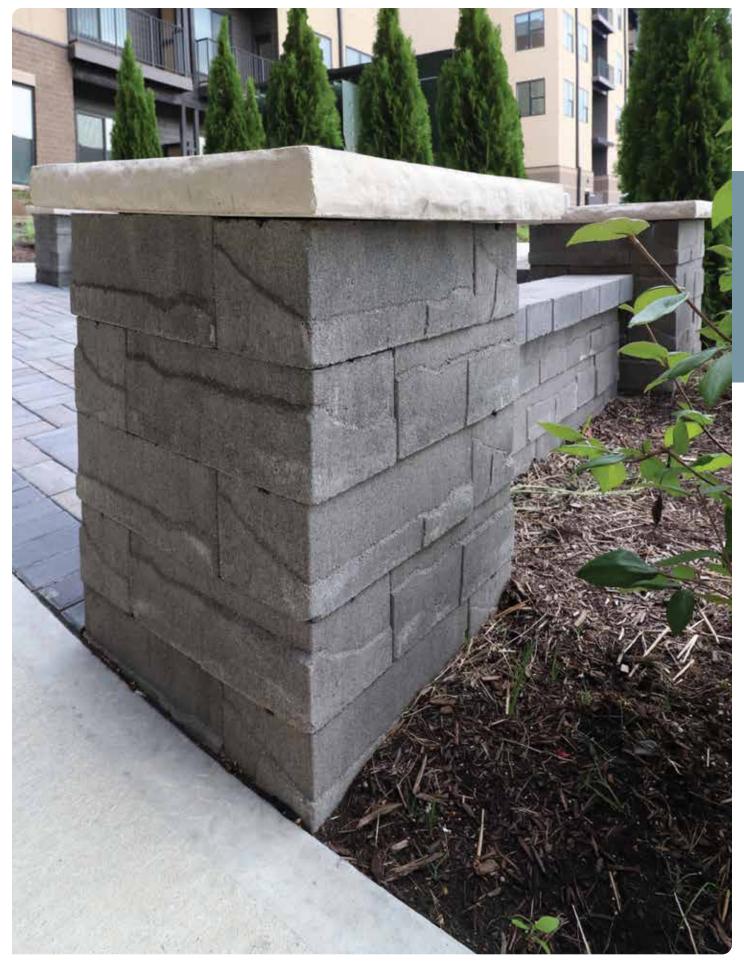




6 x 15.5 x 7

6 x 8.25 x 7

6 x 16.5 x 7



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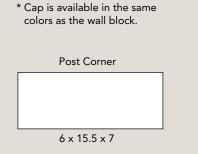


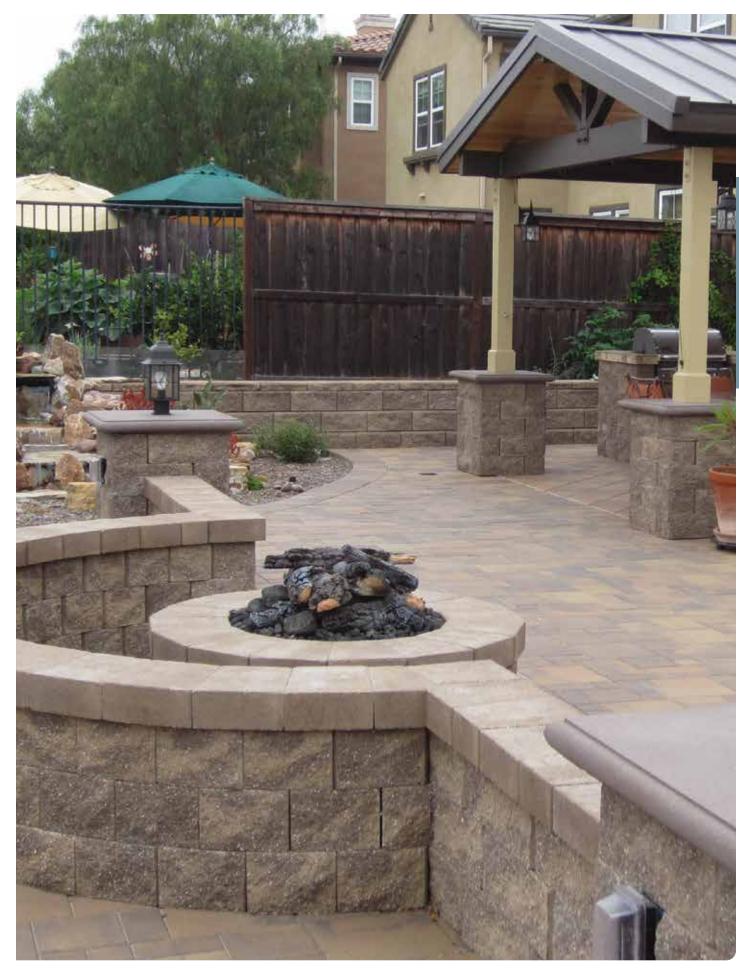
Autumn Blend



Shadow







@AmconConcreteProducts

York

6 x 8.25 x 7

Height x Width x Depth ● inches

Dublin

6 x 16.5 x 7

Allan Block Fieldstone Sierra







Glacier Bay



Sandstone



* Cap is available in the same colors as the wall block.

With Small Anchor Units:

With Large Anchor Units:

Fieldstone Cap* Front: 4 x 17.5 x 11.5 / Back: 4 x 14.5 x 11.5 Parapet Cap* 4 x 24 x 18



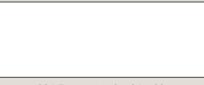
812 Face unit 8 x 12 x 13



812 Face unit • 8 x 12 x 23



824 Face unit • 8 x 24 x 13



824 Face unit • 8 x 24 x 23



Allan Block Fence



Available Sizes

Height x Width x Depth ● inches

(so)

- Allan Block Colors are available upon request
- Offered as a Multi Piece System all individually palletized

5 x 18 x 12

Fence Cap*

AB Post Block

8 x 18 x 12

 $\ensuremath{^{\star}}$ Cap is available in the same colors as the wall block.

AB Fence Panel Block

Half Panel Block

AB Fence

8 x 18 x 6

AB Fence Lite Panel Block

AB Fence

8 x 9 x 6

4 x 18 x 6

Half Lite Panel Block

4 x 9 x 6

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Anchor Highland







Dakota Stone





Mocha





Prairie Stone



Height x Width x Depth ● inches

Large Unit 6 x 18 x 12

Large Unit

6 x 11.5 (Back side) x 12

Free Standing Wall 6 x 18 (Front side) x 12 Anchor XL Cap* Front: 3 x 18 x 13 / Back: 3 x 12 x 13

Highland Step* 6 x 16 x 16

* Cap and step are available in the same colors as the wall block.

6 x 12 x 12 Medium Unit

6 x 12 (Front side) x 12

Medium Unit

Small Unit 6 x 6 (Front side) x 12 6 x 8.75 (Back side) x 12 6 x 4.375 (Back side) x 12

Small Unit

6 x 6 x 12

Corner Units

Corner Units

6 x 18 x 9

6 x 18 x 9



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Retaining Walls

Anchor Diamond

Height x Width x Depth ● inches

6 x 17.25 x 12









Brown

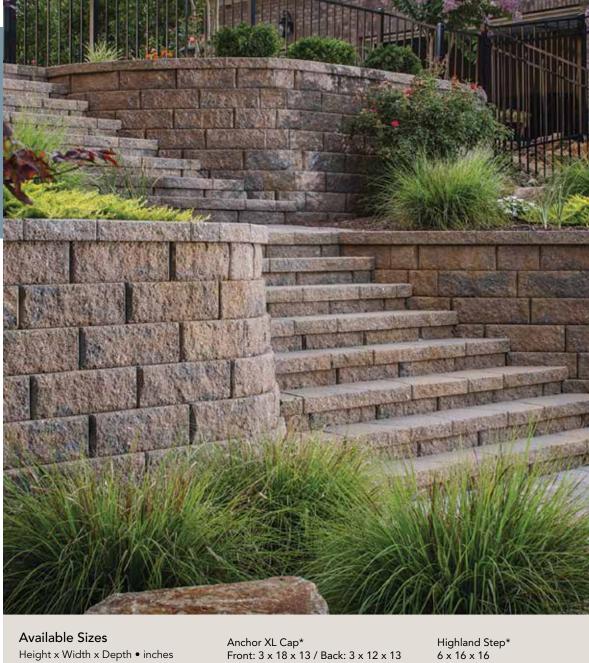




Dakota Stone





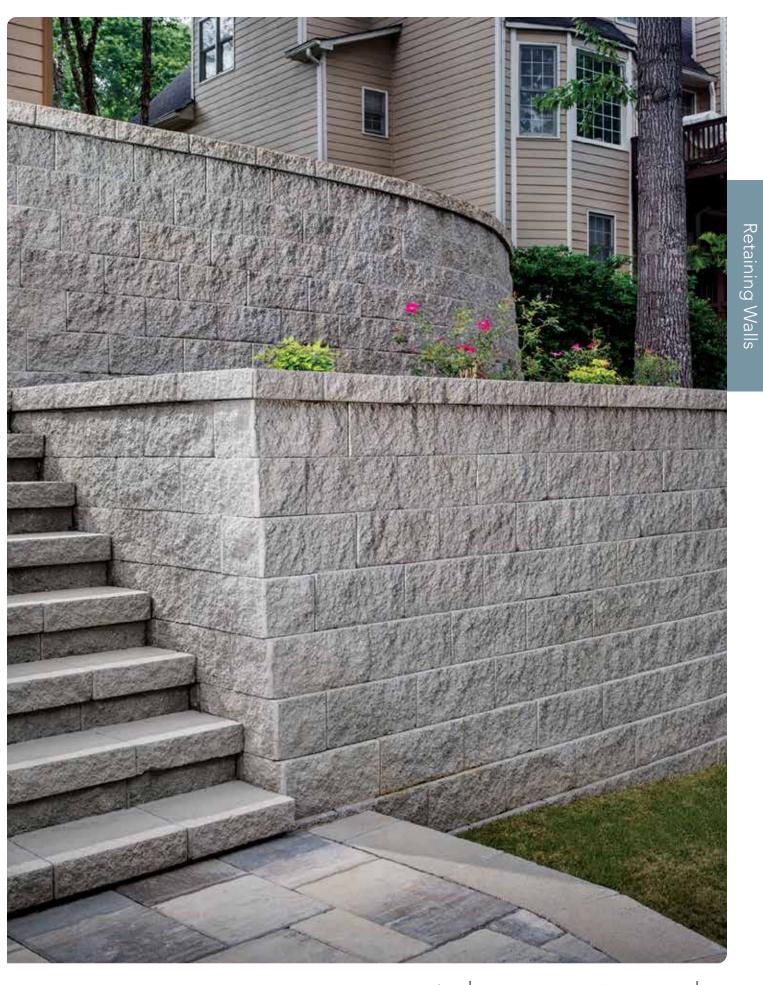


Corner Unit

6 x 16 x 8



* Cap and step are available in the same colors as the wall block.



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Dakota Stone



































Crimson Blend

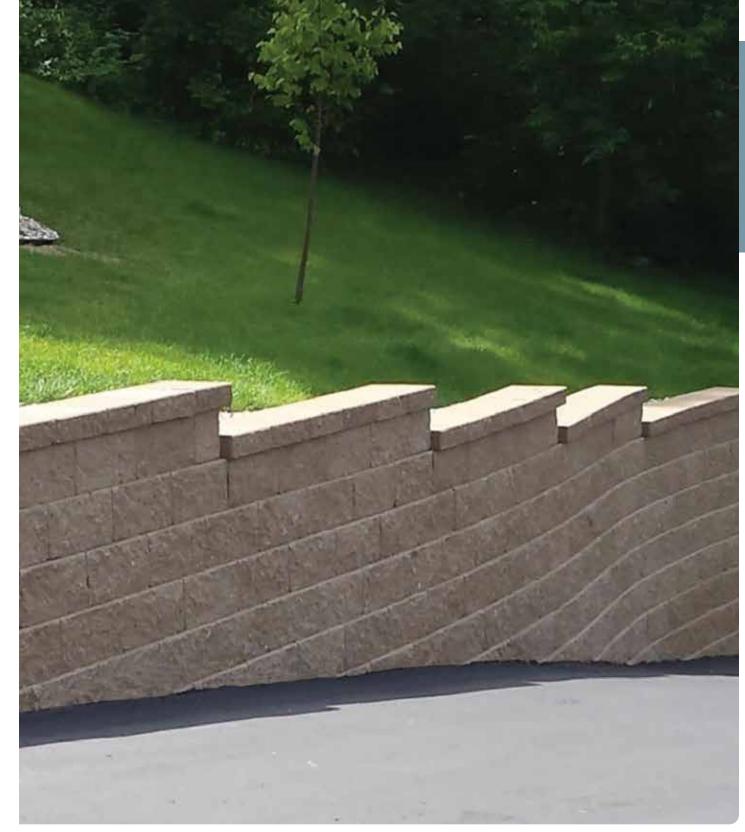
Available Sizes Height x Width x Depth ● inches

Versa-Lok® Standard

XL Cap* Front: 3 x 18 x 13 / Back: 3 x 12 x 13

* Cap is available in the same colors as the wall block.

6 x 16 x 12



@AmconConcreteProducts -







Bedrock Blend



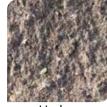
Split Rock Blend



Glacier Gray



Golden Wheat

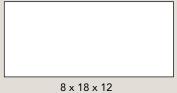


Umber



Height x Width x Depth ● inches

Keystone Straight Face



Keystone Corner

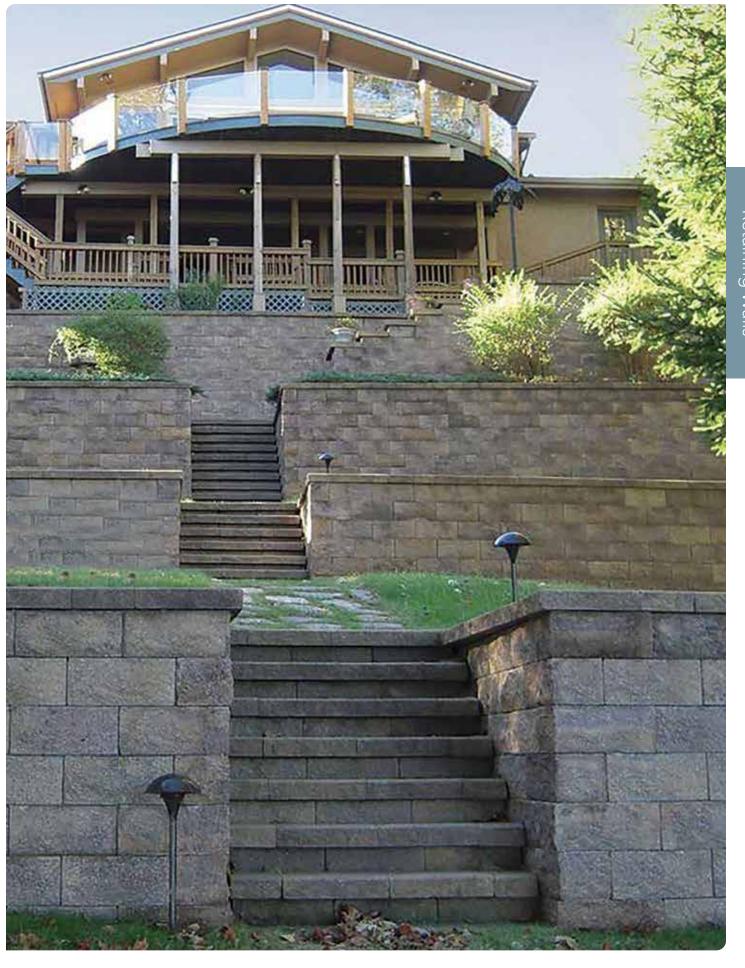


* Cap is available in the same colors as the wall block.

Keystone Curved



Available in all colors but is SPECIAL ORDER



@AmconConcreteProducts

Retaining Walls

Bullet Edgers

NORTHROCK

 $\begin{bmatrix} S \end{bmatrix}$

Amcon Bullet Edgers are a simple, easy way to add a touch of classic elegance to your landscape. Create a defined border between your grass and mulch or rock around tree rings, gardens, flower beds, and more.

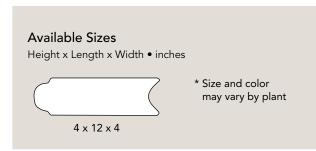
Colors

Amcon offers a nice balance of Earth rich colors that accommodate the ever changing style of today's Homeowners, Landscape Architects, Designers and Contractors. Together these colors bring visual interest and help customize your outdoor living space to create the right look for your project.

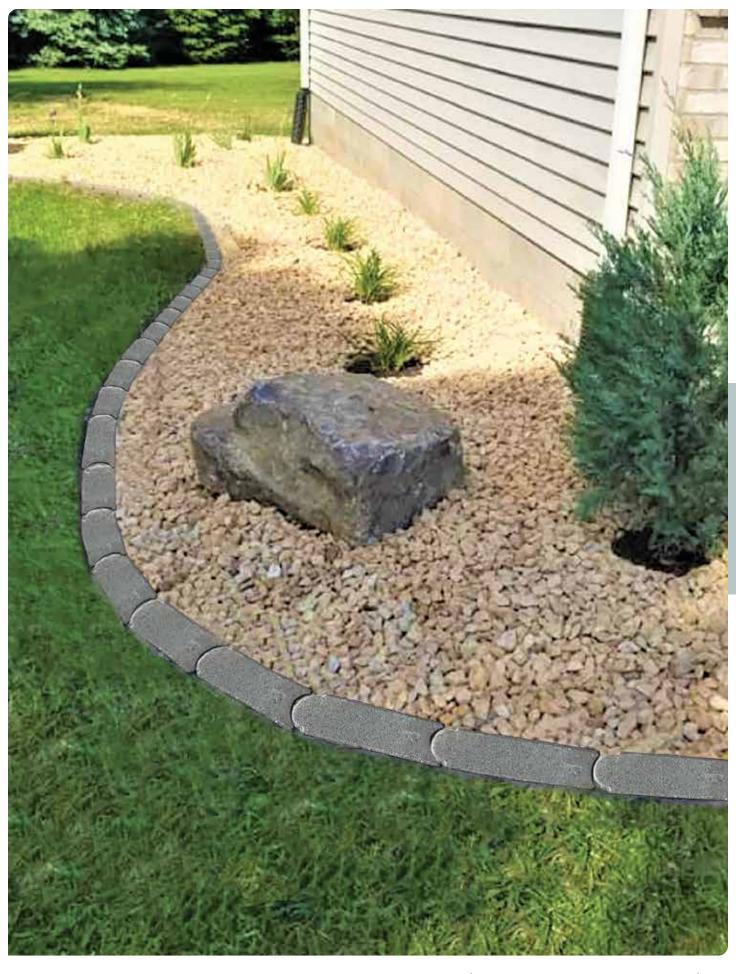
Legend



Stock







@AmconConcreteProducts

Precast Block -



Precast gives Amcon an opportunity to reach new heights with retaining walls. LedgeRock and LondonBoulder are excellent systems to use when space is a premium. These systems are able to reach heights above 10' without creating a large excavation area and are available in many textures that can be customized with color and detail after installation.



LondonBoulder™

Legend



Stock



(LS) Limited Stock

Other Precast Items

Big Precast Step



7"H x 48"W x 20"D Available in Brown, Buff and Charcoal

Chiseled Column Cap



24" x 24" Available in Buff and Charcoal



Brown



Buff



Charcoal

LedgeRock and LondonBoulder are produced with great detail to look like natural stone. This detail can be painted or stained in any custom color or blend of colors to match the surrounding landscape or the architecture of the home.



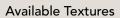




LedgeRock











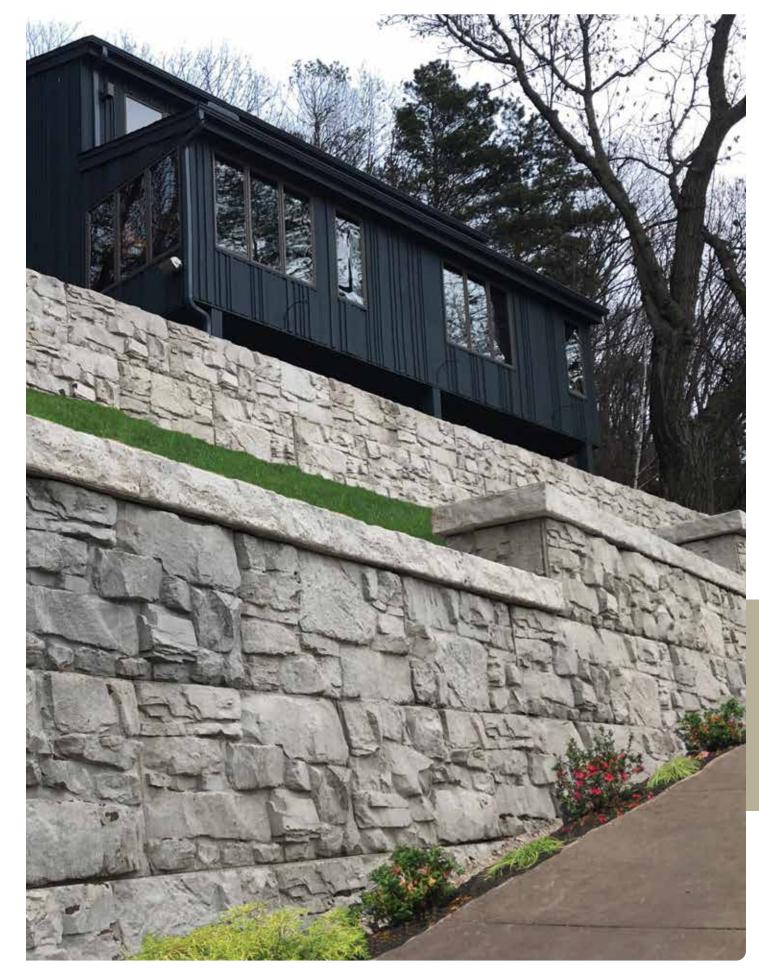




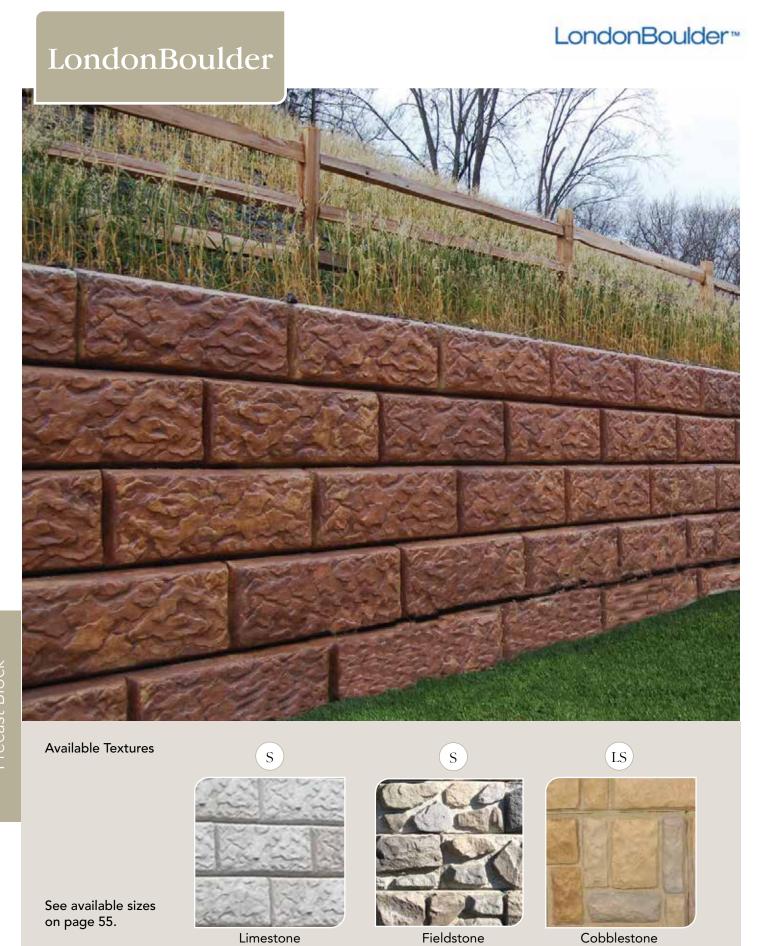
See available sizes on page 54.

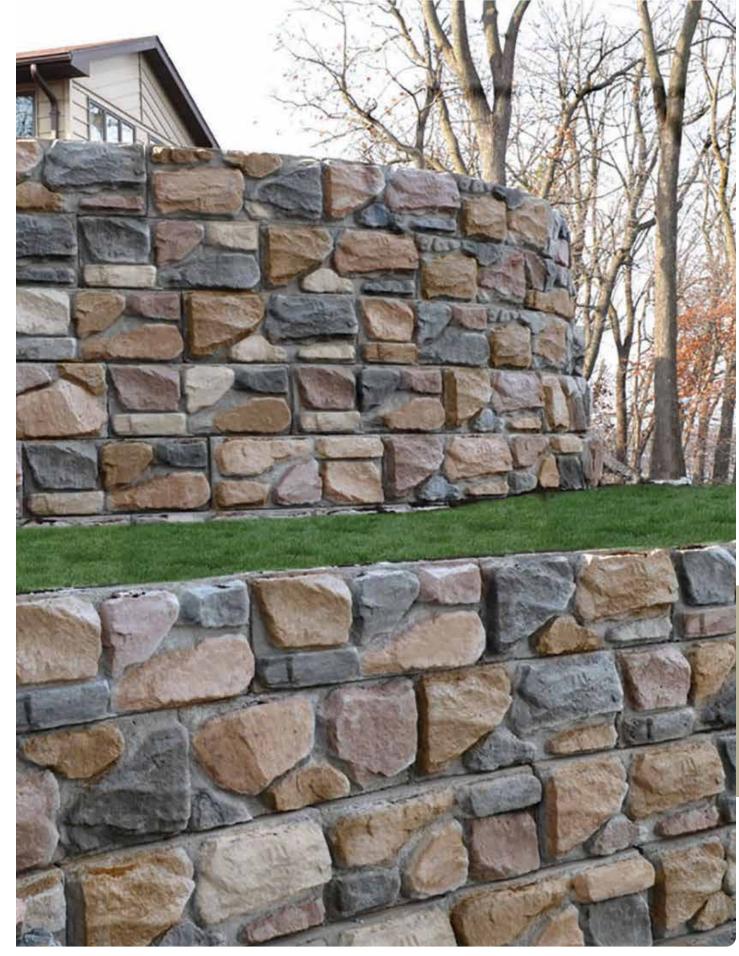
North Shore Boulder

Split Limestone



50 / @AmconConcreteProducts





LedgeRock



LondonBoulder™

LondonBoulder

Available Sizes Height x Width x Depth • inches		
Base Block 28"	Left & Right Corner Block	Left & Right Half Corner Recess Cap
24 x 48 x 28	24 × 52 × 28	24 x 28 x 28
Xtra Deep Base Block 52"	Left & Right Half Corner Block	Half Recess Cap
24. 40. 52	24 29 29	
24 x 48 x 52	24 × 28 × 28	24 x 24 x 28
Full Block 28"	Key Block 28"	
		11 I(11: 1 D) 1 00#
		Half High Block 28"
24 × 48 × 28	24 x 44 x 28	12 x 48 x 28
Xtra Deep Full Block 52"	Full Recess Cap Block	
		Left & Right Half High
		Corner Block
	24.40.20	
24 x 48 x 52	24 × 48 × 28	12 x 48 x 28
Half Block 28"	Key Recess Cap Block	
		Step/Cap Block
	24.44.22	
24 x 24 x 28	24 × 44 × 28	7 x 48 x 30
Xtra deep Half Block 52"	Left & Right Corner Recess Cap	
	24 :: 52 :: 29	
24 x 48 x 52	24 x 52 x 28	

Available Sizes Height x Width x Depth • inches		
84" Full Boulder	LondonBoulder 28 Solid	42" 90 Degree Return
18 x 48 x 84	18 × 48 × 28	18" x 48 x 24
72" Full Boulder	LondonBoulder 28 2 Sided Solid	Left & Right Cap Corner
18 x 48 x 72	18 x 48 x 32	18 × 24 × 32
60" Full Boulder	LondonBoulder 28 Half Block	
		6" Cap
18 x 48 x 60	18 x 24 x 32	6 x 40 x 34
52" Full Boulder	LondonBoulder 18" Cap	
18 x 48 x 52	18 x 48 x 28	
42" Full Boulder		
18 x 48 x 42		

@AmconConcreteProducts

Accessories



For years to come, these products will allow your outdoor project to look as good as the day it was first installed.





TechMix® Premium Countertop Mix offers a high-strength solution to provide a workable surface for your indoor and outdoor project.







Keep the mulch and landscape rock in place. Landscape Loc® Mulch & Rock Bond prevents beautiful landscape beds from getting destroyed by wind, rain, wildlife, mowers and leaf blowers.

Protect Your Investment

Pavers are a big part of your outdoor project, and you should maintain and protect them as you would the new car sitting in your garage.

Here are some things to consider after you have invested in your new patio, driveway, or pool deck.

 There may be some construction residue on your paver surface from the installation of the project. A good cleaning with Tenon products will help remove the residue. Please ask your contractor about the after-install cleaning.

 Rock Salt and de-icing chemicals like Sodium Chloride (NaCl) are often used to remove ice from your pavers in the wintertime.

 These chemicals can be harmful over time and if not properly cleaned from the surface of your outdoor living space, can deteriorate the face of the pavers.

Accessories

TENON Paver Protection Program

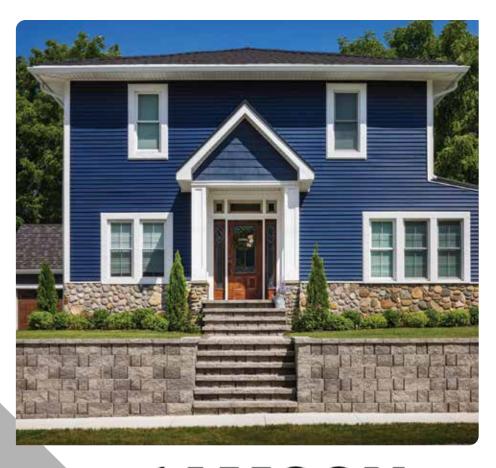
	PAVER GUARDIAN	PAVER SEAL
	TENON YEAR	TENON Prov Said
USES:	Solvent-based penetrating sealer that protects cementitious substrates from the deleterious effects of salts & common chlorides used to aid snow & ice melting Non-gloss finish that provides natural invisible protection	Solvent-based coating that forms a membrane to increase protection from damaging freeze-thaw cycles, deicing salts, & chemical erosion Enhances surface appearance with a matte finish Minimizes spalling & aggregate pop out
ADVANTAGES:	 Easy to apply with sprayer or roller Chemically reacting with surface 10% active content 	Easy to apply with a sprayer or rollerNon-staining, non-yellowing25% solids
Finish	Invisible	Matte
Temperature Range	Best above 40°F	Best between 50°F-90°F
VOC	> 700 g/L	< 700 g/L
Typical Drying Time @ 70F	1-2 hours (touch) 2-4 hours (traffic)	1hour (touch) 2 hours (traffic)
Application Rate	40-200 sq. ft./gal	200-300 sq. ft./gal
	PAVER GUARDIAN WB	PAVER SEAL PRO WB
	TENON CONTRACTOR OF THE PARTY O	TENON Print line Fig. 88
USES:	 Waterborne formula provides deep penetrating protection Non-gloss finish that provides natural invisible protection Protects from effects of rain, snow, & other water penetration, deicing chemicals, salts, & freeze-thaw 	 Waterborne vapor permeable final sealer ideal for pavers & natural stone Penetrating protection against damaging freeze-thaw cycles, deicing salts, efflorescence while enhancing the surface appearance Penetrating formula resists wear patterns from foot & vehicular traffic
ADVANTAGES:	 Easy to apply with sprayer or roller Non-staining, natural look 8% active content 	Hybrid waterborne technology Chemically reacting with surface 12% active content
Finish	Invisible	Natural
Temperature Range	Best between 50°F-90°F	Best between 40°F-100°F

Finish	Invisible	Natural
Temperature Range	Best between 50°F-90°F	Best between 40°F-100°F
VOC	< 250 g/L	< 350 g/L
Typical Drying Time @ 70F	2-4 hours	2 hours (touch) 24 hours (traffic)
Application Rate	40-200 sq. ft./gal	200-500 sq. ft./gal



TENON Tenon is a national brand of hardscape cleaning and sealing products offered by Bluestone Products: A member of the TCC Materials Group.

	PAVER SEAL & SHINE	PAVER SEAL ULTRA SHINE
	TENON TOWN Sand A Simulation of the Sand A Si	TENON PRODUCTION OF THE PRODUC
USES:	 Solvent-based coating for a "wet look" gloss finish Enhances surface appearance with a gloss finish Forms a membrane to increase protection from damaging freeze-thaw cycles, deicing salts, & chemical erosion Minimizes spalling & aggregate pop out 	 Solvent-based coating for a high gloss "wet-look" finish Enhances surface appearance with a high gloss finish Forms a membrane to increase protection from damaging freeze-thaw cycles, deicing salts, & chemical erosion Minimizes spalling & aggregate pop out
ADVANTAGES:	 Easy to apply with sprayer or roller Non-staining, non-yellowing 25% solids 	 Easy to apply with roller or high pressure sprayer Non-staining, non-yellowing 30% solids
Finish	Gloss	High Gloss
Temperature Range VOC	Best above 40°F < 700 g/L	Best above 40°F < 700 g/L
	1 hour (touch)	1 hour (touch)
Typical Drying Time @ 70F	2 hours (traffić)	2 hours (traffic)
Application Rate	300-500 sq. ft./gal	250-400 sq. ft./gal
	PAVER SEAL & SHINE PRO WB	PAVER WASH
	TENON TO STANDARD ST	TENON TENON THE NAME TH
USES:	Waterborne vapor permeable final sealer ideal for pavers & natural stone Penetrating protection against damaging freeze-thaw cycles, deicing salts, efflorescence while enhancing the surface appearance Penetrating formula resists wear patterns from foot & vehicular traffic	Removes efflorescence, light rust, & organic stains Cleans & restores paver surface & color Prepares pavers & stone surfaces prior to sealing Does not contain muriatic or hydrochloric acids
ADVANTAGES:	 Easy to apply with sprayer or roller Non-staining, non-yellowing 22% active content 	Easy to apply with roller or brushNon-staining, non-yellowing
F:		1
Finish Temperature Bange	Gloss	N/A Root between 50°E 00°E
Temperature Range VOC	Best between 40°F-100°F < 350 g/L	Best between 50°F-90°F 0 g/L
¥ 0 0	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	∪ y/∟
Typical Drying Time	2 hours (touch)	N/A





A TCC MATERIALS*COMPANY

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